



LNP™ LUBRICOMP™ Compound DFL36ELH

Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound DFL-4036 EM LE HC

Product reorder name: DFL36ELH

LNP™ LUBRICOMP™ DFL36ELH is a compound based on Polycarbonate resin containing 30% Glass Fiber, 15% PTFE. Added features of this material include: Wear Resistant, Low Extractable, Easy Molding, Healthcare.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yield	1160	kgf/cm ²	ASTM D 638
Tensile Stress, break	1140	kgf/cm ²	ASTM D 638
Tensile Strain, yield	2.4	%	ASTM D 638
Tensile Strain, break	2.5	%	ASTM D 638
Tensile Modulus, 50 mm/min	98400	kgf/cm ²	ASTM D 638
Flexural Stress	1820	kgf/cm ²	ASTM D 790
Flexural Modulus	91300	kgf/cm ²	ASTM D 790
Tensile Stress, yield	114	MPa	ISO 527
Tensile Stress, break	113	MPa	ISO 527
Tensile Strain, yield	2.4	%	ISO 527
Tensile Strain, break	2.6	%	ISO 527
Tensile Modulus, 1 mm/min	9280	MPa	ISO 527
Flexural Stress	180	MPa	ISO 178
Flexural Modulus	8700	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	87	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	17	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	222	cm-kgf	ASTM D 3763
Multiaxial Impact	71	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	51	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	17	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	147	°C	ASTM D 648



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	142	°C	ASTM D 648
CTE, -40°C to 40°C, flow	4.68E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	3.06E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	4.7E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	3.E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	149	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	144	°C	ISO 75/Af
PHYSICAL			
Density	1.55	g/cm ³	ASTM D 792
Mold Shrinkage, flow, 24 hrs (5)	0.1 - 0.3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.6 - 0.8	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	0.21	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	0.71	%	ISO 294
Wear Factor Washer	27	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.57	-	ASTM D 3702 Modified
Static COF	0.49	-	ASTM D 3702 Modified
Density	1.55	g/cm ³	ISO 1183



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	305 - 325	°C
Front - Zone 3 Temperature	320 - 330	°C
Middle - Zone 2 Temperature	310 - 320	°C
Rear - Zone 1 Temperature	295 - 305	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm